

# TECHNICAL DATA SHEET

## TIPELIN 6010B

### HDPE for Blow moulding

TIPELIN / TIPOLEN / TIPPLEN / TATREN / BRALEN+

The joint product portfolio of MOL Petrochemicals and Slovnaft provides infinite opportunities

#### DESCRIPTION

**TIPELIN 6010B** is a high density bimodal polyethylene copolymer (with butene-1 as comonomer) intended for blow moulding of products with high stiffness and very good environmental stress crack resistance (ESCR), full notched creep behavior and improved long-term color stability. The grade contains antioxidant and acid scavenger.

#### APPLICATIONS

**TIPELIN 6010B** is recommended for thin walled, small bottles up to 5 litre capacity for consumer goods such as cosmetics, daily care etc. and for blow moulded products for packaging of aggressive industrial chemicals bounded to UN certificates. Highly recommended in casated pipes too.

**TIPELIN 6010B** is suitable for food contact and for manufacturing of toys. The product complies with Food Contact and Toy Safety Regulations.

#### PROPERTIES

	Test method	Unit	Typical value
Melt Mass-Flow Rate (MFR) (190 °C /2.16 kg)	ISO 1133-1	g/10 min	0.30
Melt Mass-Flow Rate (MFR) (190 °C /5 kg)	ISO 1133-1	g/10 min	1.3
Melt Mass-Flow Rate (MFR) (190 °C /21.6 kg)	ISO 1133-1	g/10 min	30
Density (23 °C) *	ISO 1183-2	kg/m <sup>3</sup>	958
Tensile Strength at Yield *	ISO 527-3	MPa	30
Tensile Strain at Yield *	ISO 527-3	%	12
Tensile Strain at Break *	ISO 527-3	%	1550
Flexural modulus*	ISO 178	MPa	1600
Izod Impact Strength (notched, 23 °C)*	ISO 180/A	kJ/m <sup>2</sup>	9
Vicat Softening Temperature *	ISO 306/A 120	°C	126
Shore D Hardness *	ISO 868	-	65
ESCR F50 B (10% Igepal CO-630)*	ASTM D 1693	h	200
OIT (200 °C) *	EN 728	min	90

Typical properties, not to be used as specification.

\* Average mechanical property values of several measurements carried out on standard pressed specimens (ISO 293) conditioned at room temperature (ISO 291).

#### PROCESSING

**TIPELIN 6010B** can be used in conventional extrusion machines.

Recommended processing temperatures are 180-220°C.

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## STORAGE AND HANDLING

Pellets are packed in 25 kg PE-LD bags and transported on stretch or shrink-wrapped pallets at eligible load of polymer 1375 kg. Heat treated pallets are available as well. We use adhesive between the bags in order to avoid their slipping. Pay attention to this fact during the removing of the bags from the pallets. The preferred method is to lift the bag at first without rotation. Transportation in a road silo or rail silo is also available. For more detailed information please contact SLOVNAFT and MOL Petrochemicals sales representative.

Since polyethylene is a combustible substance, the fire safety rules applicable for combustible materials in warehouses and store rooms should be observed.

If polymer is stored in conditions of high humidity and fluctuating temperatures, then atmospheric moisture can condense inside the packing. If it happened, it is recommended the pellets to be dried before use. During the storage polyethylene should not be exposed to UV radiation and temperatures above 40°C. Producer does not take responsibility for any damages caused by adverse storage.

## REACH STATEMENT

Polymers are exempt of REACH registration. However, their raw materials which mean monomers and relevant additives have been registered. MOL Petrochemicals is committed to fully respect legislation and will only use REACH compliant raw materials. At this point in time TIPELIN does not contain any substances specifically identified as SVHC at levels greater than 0.1%.

## SAFETY

See MSDS

## RECYCLING

Polyethylene resins are suitable for recycling using modern recycling methods. In-house production waste should be kept clean to facilitate direct recycling.

## DISCLAIMER

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