DESCRIPTION
BRALEN+ FC 03-03 is a film grade of low density polyethylene with increased density (MD LDPE). High rigidity, good optical properties and chemical resistance are typical for this grade. It is additives free.

APPLICATIONS
BRALEN+ FC 03-03 can be used for bags & pouches, blown film, food packaging films, shrink films and surface protection films, blow moulding products as well as injection moulding especially closures and seals. Recommended film thickness is 0.06 to 0.22 mm.

PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Test method</th>
<th>Unit</th>
<th>Typical value</th>
</tr>
</thead>
<tbody>
<tr>
<td>MFR (190 °C/2.16 kg)</td>
<td>ISO 1133-1</td>
<td>g/10 min</td>
<td>0.3</td>
</tr>
<tr>
<td>Density (23°C)</td>
<td>ISO 1183-1</td>
<td>kg/m³</td>
<td>927</td>
</tr>
<tr>
<td>Tensile strength (MD/TD) *</td>
<td>ISO 527-1,3</td>
<td>MPa</td>
<td>30/27</td>
</tr>
<tr>
<td>Tensile strain at break (MD/TD) *</td>
<td>ISO 527-1,3</td>
<td>%</td>
<td>250/600</td>
</tr>
<tr>
<td>Dart drop *</td>
<td>ISO 7765-1 method A</td>
<td>g</td>
<td>180</td>
</tr>
<tr>
<td>Haze *</td>
<td>ASTM D 1003</td>
<td>%</td>
<td>7</td>
</tr>
<tr>
<td>Vicat softening temperature</td>
<td>ISO 306/A 50</td>
<td>°C</td>
<td>102</td>
</tr>
</tbody>
</table>

Typical properties, not to be used as specification.
*Film properties tested using 50 µm thick blown film extruded at melt temperature of 200°C and a blow up ratio 2.5:1.

PROCESSING
BRALEN+ FC 03-03 can be used in conventional extrusion machines. Recommended processing temperatures are 170-220 °C.
The joint product portfolio of MOL Petrochemicals and Slovnaft provides infinite opportunities.

**POLYETHYLENE BRALEN+**

**MD LDPE for film**

**TIPELIN / TIPOLEN / TIPPLEN / TATREN / BRALEN+**

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**STORAGE AND HANDLING**

Pellets are packed in 25 kg PE-LD bags and transported on stretch wrapped pallets at eligible load of polymer 1375 kg. Heat treated pallets are available as well. We use adhesive between the bags in order to avoid their slipping. Pay attention to this fact during the removing of the bags from the pallets. The preferred method is to lift the bag at first without rotation. Transportation in a road silo or rail silo is also available. For more detailed information please contact SLOVNAFT and MOL Petrochemicals sales representative.

Since polyethylene is a combustible substance, the fire safety rules applicable for combustible materials in warehouses and store rooms should be observed.

If polymer is stored in conditions of high humidity and fluctuating temperatures, then atmospheric moisture can condense inside the packing. If it happened, it is recommended the pellets to be dried before use. During the storage polyethylene should not be exposed to UV radiation and temperatures above 40°C. Producer does not take responsibility for any damages caused by adverse storage.

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**REACH STATEMENT**

Polymers are exempt of REACH registration. However, their raw materials which mean monomers and relevant additives have been registered. SLOVNAFT, a.s. is committed to fully respect legislation and will only use REACH compliant raw materials. At this point in time LDPE BRALEN+ does not contain any substances specifically identified as SVHC at levels greater than 0.1%.

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**SAFETY**

See MSDS.

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**RECYCLING**

Polyethylene resins are suitable for recycling using modern recycling methods.

In-house production waste should be kept clean to facilitate direct recycling.

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**DISCLAIMER**

The information provided in this publication has been compiled to the best of our present knowledge. However, in view of the various applications of polyethylene resins and the equipment used, the processing conditions may differ. The recommendations and data herein are to be construed as informational only and do not relieve users from carrying out their own tests and experiments prior to processing in order to check suitability for a specific use. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed. Our products are under continuous development, therefore we reserve the right to change the information presented in this brochure at our own discretion. The REACH statement herein does not constitute legal advice. The REACH statement is provided for informational purpose only.
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MANUFACTURER
SLOVNAFT, a.s.
Address: Vlčie hrdlo 1
824 12 Bratislava
Slovak Republic
Internet: www.slovnaft.sk
E-mail: infopolymer@slovnaft.sk

MANUFACTURER
SLOVNAFT, a.s.
Address: Vlčie hrdlo 1
824 12 Bratislava
Slovak Republic
Internet: www.slovnaft.sk
E-mail: infopolymer@slovnaft.sk

TECHNICAL SERVICE
SLOVNAFT, a.s.
Address: Vlčie hrdlo 1
824 12 Bratislava
Slovak Republic
Telephone: + 421 2 5859 7250
+ 421 2 5859 7257
E-mail: polymerservice@slovnaft.sk

SALES ORGANIZATION
SLOVNAFT, a.s.
Address: Vlčie hrdlo 1
824 12 Bratislava
Slovak Republic
Telephone: +421 2 5859 7515
+421 2 5859 7622
+421 2 5859 7741
+421 2 5859 7231
E-mail: polymersales@slovnaft.sk

SALES ORGANIZATION
SLOVNAFT, a.s.
Address: Vlčie hrdlo 1
824 12 Bratislava
Slovak Republic
Telephone: +421 2 5859 7515
+421 2 5859 7622
+421 2 5859 7741
+421 2 5859 7231
E-mail: polymersales@slovnaft.sk

MOL Plc.
Domestic Polymer Sales MOL
Address: H-3581 Tiszaujváros
P.O. Box: 20
Hungary
Telephone: +36 49 521 355
Fax: +36 49 886 491
E-mail: polymersales@mol.hu

MOL Germany GmbH.
Address: Im Trutz Frankfurt 49
D-60322 Frankfurt am Main
Germany
Telephone: +49 69 154 04 0
Fax: +49 69 154 04 41
E-mail: polymersales@molgermany.de

MOL- Austria Handels GmbH.
Address: Walcherstrasse 11A
7. Stock
A-1020 Wien
Austria
Telephone: +43 1 211 20 1120
Fax: +43 1 211 20 1198
E-mail: JHauk@molaustria.at
The joint product portfolio of MOL Petrochemicals and Slovnaft provides infinite opportunities for POLYETHYLENE BRALEN+ FC 03-03 MD LDPE for film.

**TVK Italia S.r.l.**
Address: Via Teulié, 1
20136 Milano
Italy
Telephone: +39 02 58 30 5523
Fax: +39 02 58 30 3492
E-mail: tvkitaly@it.tvk.eu

**French Liaison Representative**
Address: Paris
France
Telephone: +33 1 64 32 44 17
Mobile Phone: +33 7 89 86 10 64
E-mail: husson.iren@fr.tvk.eu

**MOL Ukraine LLC.**
Address: 04655 Kiev
Moskovskiy ave. 23
7th floor
Ukraine
Telephone: +380 44 374 00 80
Fax: +380 44 374 00 90
E-mail: JZavojko@mol-ukraine.com.ua

**SLOVNAFT Polska S.A.**
PetChem Department
Address: ul. Postępu 17D
02-676 Warszawa
Poland
Telephone: +48 22 545 70 70
Mobile Phone: +48 22 545 70 60
E-mail: petchem@slovnaft.pl

**TIFON d.o.o.**
Address: Savska cesta 41/XIII
HR – 10000 Zagreb
Croatia
Telephone: +385 1 6160 600
Fax: +385 1 6160 601
E-mail: polymersales@tifon.hr

**SC. MOL Romania P.P. SRL**
Address: Str. Danielopolu 4-6
ET2 Sector 1 Cod 014 134
Bucuresti
Romania
Telephone: +40 21 204 85 00
Mobile Phone: +40 21 232 10 59
E-mail: petchem@molromania.ro

**Other European Countries**
Telephone: +36 49 521 355
+36 70 458 4563
+36 70 373 9209
Fax: +36 49 886 491
E-mail: polymersales@mol.hu

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